

## Alkyd Enamel Topcoat

CS-319X White Tint Base CS-309X Neutral Tint Base

### General Description

A Quality enamel with excellent brushing properties, designed to produce a smooth durable finish with alkyd durability. Intended for use on trim, molding and walls.

### Physical Properties

|                  |                    |
|------------------|--------------------|
| Vehicle Type     | Alkyd (Soya based) |
| Solids by Volume | 56-58 % (+/-2%)    |
| Solids by Weight | 72-78 % (+/-2%)    |
| VOC              | 318-332 g/l        |
| Flash Point      | >100°F             |
| Specific Gravity | 1.22-1.46          |
| Viscosity        | 35-38 sec. Zahn #4 |

### Application

|                          |   |
|--------------------------|---|
| Application Method       | May be sprayed with conventional, airless, air assisted-airless, Brush, Roller.   |
| Mixing Instructions      | Ready to use. May be reduced as needed with mineral spirit for spray applications.  |
| Substrate Preparation    | The surface must be clean, dry, and free of grease, oil, dirt, fingerprints, and any other contamination to ensure proper adhesion. Remove any loose or peeling paint. Sand basecoat with 220-320 grit sandpaper. May be applied over acrylic, nitrocellulose, and UV Basecoat. Test for adhesion and compatibility before full scale application.  |
| Application Instructions | One even coat (3-4 mils) while spraying to ensure an even coat. Back-brushing/rolling the topcoat will eliminate air bubbles, even out the finish and make it easier to touch-up. Maintain a wet edge, re-wet your brush/roller, keep it from getting dry. Move steady and keep the finish even and "wet" will keep the finish consistent in color and gloss. Paint will continue to flow and level after application. Equipment and tools can be cleaned with mineral spirits. |
| Coverage                 | Approx. 882 square feet per gallon at 1 dry mil. @ 100% transfer efficiency. Actual coverage may vary depending on application technique, equipment, and weather conditions.  |

### Curing / Drying Time Properties

|                                      |            |
|--------------------------------------|------------|
| Air Drying Time (77°F, 50% Humidity) |            |
| Touch                                | 4-6 hours  |
| Recoat                               | 24 hours   |
| Full Cure                            | 30-60 days |

### Available Products

- CS-3196 (White Satin)
- CS-3197 (White Semi-Gloss)
- CS-3096 (Neutral Satin)
- CS-3097 (Neutral Semi-Gloss)

### Features / Advantages

- Excellent Flow and Leveling
- Durability/Washability
- Sag Resistant Fast Build
- Mar and Scratch Resistance

### Recommended For

- Interior Trim and Molding
- Interior Doors
- Kitchen Cabinets
- Interior Shutters & Moldings
- General Purpose Interior

### Safety / Clean Up

Please read the product Safety Data Sheet and product label before using product. Applications tools must be cleaned with acetone or mineral spirits after use. Dispose of any leftover materials in accordance with local, state, or federal regulations.