

400 SERIES 1K APPLICATION SYSTEMS



Application Systems

At Centurion™ we believe in proven application systems. They give you the most effective routes to the builds, finishes and dramatic effects you want to create. So on the back of our product sheets we include application systems to help you get to the look you want in record time using Centurion™ Wood Coatings.

For a self-sealing system with new wood

Make sure all surfaces are clean and sanded to at least 220p grit and 320p grit between coats.

- 1** Apply 400 Series White 1K at 2-4 wet mils.
- 2** Apply a minimum of 2 coats 400 Series White 1K at 2-4 wet mils.

For MDF, new wood or refinishing where no tannin or dye blocking is needed

Make sure all surfaces are clean and sanded to at least 220p grit and 320p grit between coats.

- 1** Apply CW-1108 at 3-5 wet mils. Let dry for at least 1 hour before sanding.
- 2** Apply a minimum of 2 coats 400 Series White 1K at 2-4 wet mils.

For high build/grain filling on new wood or refinishing (resistant to tannin bleed & dye migration)

Make sure all surfaces are clean and sanded to at least 220p grit and 320p grit between coats.

- 1** Apply CW-1107 with 15% CW-4002 at 3-5 wet mils. Let dry overnight/at least 8 hours. Apply a minimum of 2-3 coats at 3-5 wet mils each. Let dry for at least an hour before sanding.
- 2** Apply a minimum of 2 coats 400 Series White 1K at 2-4 wet mils.

Hybrid Water-Based/Solvent-Based Finishing System

For new wood or refinishing

Make sure all surfaces are clean and sanded to at least 220p grit and 320p grit between coats.

- 1** Apply 1-2 coats of CS-1106 White Vinyl Primer at 3-4 wet mils.
- 2** Apply a minimum of 2 coats 400 Series White 1K at 2-4 wet mils.

For a self-sealing system

Make sure all surfaces are clean and sanded to at least 220p grit and 320p grit between coats.

- 1** Apply 400 Series Clear 1K at 2-4 wet mils.
- 2** Apply a minimum of 2 coats 400 Series Clear 1K at 2-4 wet mils.

Clear hybrid system with the 400 series

Make sure all surfaces are clean and sanded to at least 220p grit and 320p grit between coats.

- 1** Apply 1-2 coats of CS-2006 Clear Vinyl Sealer at 2-4 wet mils.
- 2** Apply a minimum of 2 coats 400 Series Clear 1K at 2-4 wet mils.

Always follow Technical Data Sheet of each product. Pot life for the 400 Series True 1K topcoat with 15% catalyst is 3 hours; with 10% catalyst pot life is 6 hours. After that, it will thicken, harden and ruin equipment if not cleaned immediately. Make sure all surfaces are clean and sanded with 300 grit to 400 grit between coats.

info@centurionwoodcoatings.com
centurionwoodcoatings.com
Toll-free 877-258-8797