

HAPS Free Wiping Stain Base CS-6015

General Description

A high solids alkyd-based spray stain base designed to be used as either a straight wipe or a spray and wipe stain. Compatible with most alkyd and acrylic based colorants. This product provides a clean appearance with increased depth and vibrancy that gives wood a distinctive warm and rich appearance.

Physical Properties

Vehicle Type	Alkyd
Solids by Volume	35.65 (+/-1%)
Solids by Weight	42.25 (+/-1%)
VOC (as supplied)	157 g/l
VOC (minus exempt)	339 g/l
Flash Point	0°F
Specific Gravity	.87
Viscosity	17-18 sec. Zahn #2

Application

Application Method	May be sprayed with conventional, airless and air assisted-airless application equipment.
Mixing Instructions	Ready to spray. May be reduced as needed with Acetone, do not add lacquer retarder, use mineral spirits to increase dry time.
Substrate Preparation	The surface must be clean, dry and free of grease, oil, dirt, fingerprints and any other contamination to ensure proper adhesion. Remove any loose or peeling paint. Sand basecoat with 180-220 grit sandpaper. May be applied over acrylic, nitrocellulose and UV Basecoat. Test for adhesion and compatibility before full scale application.
Application Instructions	Mix well using a power agitator prior to application. On application, the temperature of the product, substrate and coating should be above 50°F.
Coverage	Approx. 571 square feet per gallon at 1 dry mil. @ 100% transfer efficiency. Actual coverage may vary depending on application technique, equipment, and weather conditions.

Curing / Drying Time Properties

Air Drying Time (77°F, 50% Humidity)	
Wipe	3-6 min.
To touch	25-30 min.
Package	60-90 min.

Force Dry Time

Flash-Off	N/A
No more than 120°F	N/A

Features / Advantages

- High Solids
- Exceptional Open Time
- Excellent Workability

Recommended For

- General Purpose Interior
- Interior Doors
- Kitchen Cabinets
- Interior Shutters & Moldings

Safety / Clean Up

Please read the product Safety Data Sheet and product label before using product. Applications tools must be cleaned with water after use. Dispose of any leftover materials in accordance with local, state, or federal regulations.