

White Nitrocellulose Lacquer Topcoat

General Description

The Centurion™ White Nitrocellulose Lacquer is a high quality 275 VOC compliant topcoat formulated for use in interior finishing. This fast drying and easy to apply topcoat providing excellent hiding, flow, and build properties.

Physical Properties

Vehicle Type	Coconut Oil Plasticized /Nitrocellulose
Solids by Volume	19.05 (+/-1%)
Solids by Weight	35.21 (+/-1%)
VOC	Less than 275 g/l
Flash Point	0°F
Specific Gravity	1.05
Viscosity	38-40 sec. Zahn #2

Application

Application Method	May be sprayed with conventional, airless, and air assisted-airless.
Mixing Instructions	Ready to Spray. May be reduced as needed with acetone, retarder, or preferred lacquer thinner.
Substrate Preparation	Substrate must be free of grease, oil, dirt, fingerprints, and other contamination to ensure optimum adhesion and coatings performance. Remove any loose or peeling paint. Sand basecoat with 320-400 grit sandpaper. May be applied over acrylic, nitrocellulose and UV Basecoats. Test for adhesion and compatibility before full scale applications.
Application Instructions	IMPORTANT: Mix well using a power agitator prior to application. Upon application, the temperature of the product, substrate, and coating should be above 50°F. Apply up to 3 coats, allowing enough drying time between coats.
Coverage	Approx. 305 square feet per gal. at 1 dry mil. @ 100% transfer efficiency. Actual coverage may vary depending on application technique, equipment, and weather conditions.

Curing / Drying Time Properties

Air Drying Time (77°F, 50% Humidity)	
Dust Free	10-15 min.
Sand	20-25 min.
Package	12 hours

Force Dry Time

Flash-Off	10 min.
No more than 120°F	20-30 min.
Package in 6 hours	

Available Products

- CS-3108 (Gloss)
- CS-3107 (Semi-Gloss)
- CS-3106 (Satin)
- CS-3105 (Flat)

Features / Advantages

- Excellent Hardness
- Fast Drying
- Self-Sealing
- Non-Yellowing

Recommended For

- General Purpose Interior
- Interior Doors
- Kitchen Cabinets
- Interior Shutters & Moldings

Safety / Clean Up

Please read the product Safety Data Sheet and product label before using product. Clean tools with acetone. Dispose of any leftover materials in accordance with local, state, or federal regulations.



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