

## Clear Pre-Cat Lacquer Topcoat

### General Description

A premium colorless, single component 550 VOC compliant pre-catalyzed amino / nitrocellulose topcoat for high-end wood products. The volume solids and moisture resistance provide a high-build, durable, mar resistant coating.

### Physical Properties

Vehicle Type	Coconut Oil Plasticized Amino/Nitrocellulose
Solids by Volume	19.08 (+/-1%)
Solids by Weight	27.05 (+/-1%)
VOC	Less than 550 g/l
Flash Point	0°F
Specific Gravity	.925
Viscosity	55-60 sec. Zahn #2

### Application

Application Method	May be sprayed with conventional, airless, and air assisted-airless.
Mixing Instructions	Ready to Spray. May be reduced as needed with acetone, retarder, or preferred lacquer thinner.
Substrate Preparation	The surface must be clean, dry and free of grease, oil, dirt, fingerprints and any other contamination to ensure proper adhesion. Remove any loose or peeling paint. Sand basecoat with 320-400 grit sandpaper. May be applied over acrylic, nitrocellulose and UV Basecoat. Test for adhesion and compatibility before full scale application.
Application Instructions	Mix well using a power agitator prior to application. On application, the temperature of the product, substrate, and coating should be above 50°F. Apply up to 3 coats, allowing enough drying time between coats.
Coverage	Approx. 300 square feet per gallon at 1 dry mil. @ 100% transfer efficiency. Actual coverage may vary depending on application technique, equipment, and weather conditions.

### Curing / Drying Time Properties

Air Drying Time (77°F, 50% Humidity)	
Dust Free	10-15 min.
Sand	20-25 min.
Package	12 hours

### Force Dry Time

Flash-Off	10 min.
No more than 120°F	20-30 min.
Package in 6 hours	

### Available Products

- CS-3044 (Gloss)
- CS-3043 (Semi-Gloss)
- CS-3042 (Satin)
- CS-3041 (Flat)

### Features / Advantages

- Excellent Hardness
- Fast Drying
- Self-Sealing

### Recommended For

- General Purpose Interior
- Interior Doors
- Kitchen Cabinets
- Interior Shutters & Moldings

### Safety / Clean Up

Please read the product Safety Data Sheet and product label before using product. Applications tools must be cleaned with acetone after use. Dispose of any leftover materials in accordance with local, state, or federal regulations.